

MATERIAL SAFETY DATA SHEET

MSDS Name: PL-375 (R) Heavy Duty Construction Adhesive- VOC new 7%  
MSDS Number: 1259645  
Version Number 5  
Revision Date: DEC-03-2008  
Page Number: 1

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SECTION I - PRODUCT AND COMPANY INFORMATION

Product Name: PL-375 (R) Heavy Duty Construction  
Adhesive- VOC new 7%  
HMIS Hazard Rating: Health: 1 Fire: 3 Reactivity: 0 PPE: B

Company Identification: HENKEL CORPORATION  
7405 PRODUCTION DRIVE  
MENTOR OH 44060

Contact (24 hour): Consumer Help (800)624-7767  
CHEMTREC Emergency (24 hour): (703) 527-3887 (International)  
(800) 424-9300  
in Canada CANUTEC 613-996-6666

Product Class ADHESIVE  
Trade Name  
Product Code see above

SECTION II - INGREDIENT AND HAZARD INFORMATION

Hazardous Ingredient Name	CAS Number	Percent	TSCA
Methyl Acetate	0079-20-9	10 - 15	Y
ACETONE	67-64-1	5 - 10	Y
HEPTANE	142-82-5	< 5.0	Y
PETROLEUM NAPHTHA	64742-89-8	< 5.0	Y
Heavy Naphthenic Oil	64742-52-5	< 2.0	Y

Ingredient Notes:  
Remaining ingredients are not considered OSHA hazardous.

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SECTION III - PHYSICAL AND CHEMICAL PROPERTIES

Form: Non-sag mastic  
Appearance/Color: Tan  
Odor: Sharp  
Solubility (in water): insol. in water  
pH Value, +/- .3: Not Applicable  
Boiling Range: 150.°F - 250.°F (65.56°C - 121.11°C)

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MSDS Name: PL-375 (R) Heavy Duty Construction Adhesive- VOC new 7%
MSDS Number: 1259645
Version Number 5
Revision Date: DEC-03-2008
Page Number: 2

Vapor Pressure (mmHg): 155.@ 68.F (20.C)
Evaporation Rate: 5.5 times Faster than n-Butyl Acetate
Vapor Density: Heavier than air
% Volatile, Weight 26.%
% Volatile, Volume 40.%
Specific Gravity: 1.299
VOC (less H2O or exempt) < 140 gr/L,7.0%

NOTE:
\*BOIL RANGE, EVAP RATE, VAPOR DENSITY AND PRESSURE FOR SOLVENT ONLY!

SECTION IV - FIRE FIGHTING MEASURES

Flammability Class I B
Flash Point: 0.F - 9.F (-17.78C - -12.78C)
Tag Closed Cup
Explosive Range (LEL/UEL): 1.%
6.5%

EXTINGUISHING MEDIA:

Carbon Dioxide---Dry Chemical---Foam
Use water fog to cool material in vicinity of fire.

SPECIAL FIRE-FIGHTING PROCEDURES:

Use self-contained breathing apparatus with full facepiece
operated in pressure demand with full protective equipment.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Any closed container may rupture when exposed to extreme heat.
Solvent vapors are heavier than air and travel along the ground.
Vapors given off are flammable and may be ignited in air explosively.

SECTION V - HEALTH HAZARD DATA

Table with 3 columns: Route, Species, Exposure and Dose. Rows include Methyl Acetate (LD50 5000. mg/kg) and PETROLEUM NAPHTHA (LD50 5000. PPM).

ROUTES OF ENTRY:

ENTRY THROUGH... Inhalation and skin most likely

CARCINOGENICITY...

NTP? N/E | IARC Monographs? N/E | OHSAs? NO

EFFECTS OF OVEREXPOSURE

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MSDS Name: PL-375 (R) Heavy Duty Construction Adhesive- VOC new 7%  
MSDS Number: 1259645  
Version Number 5  
Revision Date: DEC-03-2008  
Page Number: 3

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Eyes: Can cause irritation, redness, tearing and blurred vision.  
Skin: Prolonged or repeated contact can cause moderate irritation, defatting, and dermatitis.  
Inhalation: May cause nose or throat irritation. High concentrations may cause acute central nervous system depression characterized by headaches, dizziness, nausea and confusion.  
Ingestion: Can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**FIRST AID MEASURES**

Eyes: Flush eyes gently with water for at least 15 minutes lifting eyelids occasionally; get prompt medical attention  
Skin: Wash thoroughly with soap and water; apply a mild skin cream. Remove contaminated clothing.  
Inhalation: Move affected person to fresh air; if breathing is difficult, administer oxygen; if breathing has stopped, give artificial respiration. Get medical attention.  
Ingestion: DO NOT INDUCE VOMITING! Get immediate medical attention.

**CHRONIC HAZARDS**

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain, nervous system, liver or kidney damage or may cause cardiac arrhythmia. INTENTIONAL misuse of this product by deliberately inhaling its vapors may be harmful or fatal.

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**SECTION VI - STABILITY AND REACTIVITY**

Stability: Product is stable under normal storage conditions  
Hazardous Polymerization: Will not occur under normal conditions

**INCOMPATIBILITY:**

Keep away from strong oxidizing agents.

**CONDITIONS TO AVOID:**

Keep away from heat, spark, open flames and any ignition source.

**HAZARDOUS DECOMPOSITION PRODUCTS:**

Will produce fumes and smoke containing carbon monoxide and dioxide under fire conditions.

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**SECTION VII - ACCIDENTAL RELEASE AND DISPOSAL MEASURES:**

**STEPS TO BE TAKEN IN CASE OF SPILL:**

Eliminate all ignition sources. Ventilate confined areas. (Open windows and doors). Wear appropriate protective clothing. Cover with absorbent. Scoop into sealable safety container.

**WASTE DISPOSAL METHOD:**

Dispose of following local, state, and federal regulations.

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MSDS Name: PL-375 (R) Heavy Duty Construction Adhesive- VOC new 7%
MSDS Number: 1259645
Version Number 5
Revision Date: DEC-03-2008
Page Number: 4

SECTION VIII - EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

Table with 5 columns: Substance, ACGIH TLV, ACGIH TLV-C, ACGIH STEL, OSHA STEL, OSHA PEL. Rows include Methyl Acetate, ACETONE, HEPTANE, PETROLEUM NAPHTHA, and Heavy Naphthenic Oil.

RESPIRATORY PROTECTION:

If TLV of the product is exceeded, a NIOSH/MSHA jointly approved air supply respirator is advised in the absence of proper ventilation. OSHA regulations also permit the use of other types of NIOSH/MSHA respirators under specified conditions. (See your safety equipment supplier for more information)

VENTILATION:

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV. Ventilate during application and curing of this product.

PROTECTIVE CLOTHING:

Rubber gloves should be worn where skin contact is likely. Wear impervious clothing and shoes.

EYE PROTECTION:

Chemical goggles or safety glasses should be worn.

HANDLING AND STORAGE PRECAUTIONS:

Keep away from heat, spark and flame. Keep out of reach of children. Keep container closed while not in use. Do not cut or burn recepticals that have contained a solvent based product. Do not reuse this container. Use only in a well ventilated area.

N/A=NOT APPLICABLE N/AV=NOT AVAILABLE N/E, N/est=NOT ESTABLISHED

SECTION IX - TRANSPORT INFORMATION: (not all sizes available)

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Revision Date: DEC-03-2008  
Page Number: 5

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**GROUND TRANSPORT (DOT) - DOMESTIC**

Units less than 5L (1.3 gallons liquid) i.e.10oz, 28oz, 1 gal.

Proper Shipping Name: CONSUMER COMMODITY  
Classification: ORM-D  
DOT Label Required: ORM-D  
Shipping Document: CONSUMER COMMODITY, ORM-D  
ERG Code: 171

Units GREATER than 5L i.e. 5 gal. pail

Proper Shipping Name: ADHESIVE  
Classification: CLASS 3  
DOT Label Required: Flammable Liquid, UN1133, Class 3  
Shipping Document: ADHESIVE,3,UN1133, PGIII,  
for 50 gal. drum use PG II  
ERG Code: 128

**AIR TRANSPORT (DOT) - DOMESTIC**

Units less than 5L (1.3 gallons liquid) i.e.10oz,28oz, 1gal.

Proper Shipping Name: CONSUMER COMMODITY  
Classification: ORM-D  
DOT Label Required: ORM-D-AIR  
Shipping Document: Consumer Commodity, ORM-D  
ERG Code: 171

Units GREATER than 5L i.e. 5 gal. pail

Proper Shipping Name: ADHESIVE  
Classification: Class 3  
DOT Label Required: Flammable Liquid, UN 1133, Class 3  
Shipping Document: ADHESIVE, 3, UN1133, PG III,  
for 50 gal. drum use PG II  
ERG Code: 128

**AIR TRANSPORT ( IATA ) - INTERNATIONAL**

Units less than 500ml (16.9 fl oz) i.e.10oz.

Proper Shipping Name: CONSUMER COMMODITY  
Classification: class 9  
Label Required: ID8000  
Shipping Document: Consumer Commodity,9, ID8000  
ERG Code: 9L

Units Greater than 500ml and less than 5L i.e. 28oz., 1 gal

Proper Shipping Name: ADHESIVES  
Classification: Class 3  
Label Required: Flammable Liquid, UN1133, Class 3  
Shipping Document: UN1133, Adhesives, Class 3, PGIII, Limited  
Quantity, NAERG #128

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Revision Date: DEC-03-2008  
Page Number: 6

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Units GREATER than 5L i.e. 5 Gal. pail, 50 gal.drum

Proper Shipping Name: ADHESIVE  
Classification: Class 3  
Label Required: Flammable Liquid, UN 1133, Class 3  
Shipping Document: ADHESIVE, 3, UN1133, PGIII,  
for 50 gal. drum use PG II  
ERG Code: 3L

**MARINE - OCEAN TRANSPORT ( IMDG )**

Units less than 5L (1.3 gallons liquid) i.e.10oz,28oz, 1 gal.

Proper Shipping Name: ADHESIVE  
Classification: Class 3  
Label Required: Flammable Liquid, UN1133, Class 3, Ltd. Qty.  
(on Ocean container only, not required on cartons)  
Shipping Document: ADHESIVE,3, UN1133, PG III, LTD.QTY.  
EMS Code: F-E, S-D

Units GREATER than 5L i.e. 5 gal. pail, 50 gal drum

Proper Shipping Name: ADHESIVE  
Classification: Class 3  
Label Required: Flammable Liquid, UN 1133, Class 3  
Shipping Document: ADHESIVE, 3, UN1133, PGIII,  
for 50 gal. drum use PG II  
EMS Code: F-E, S-D

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**SECTION X - REGULATORY INFORMATION:**

SARA Section 311/312 Hazard Categories met: Fire Hazard,  
Immediate (Acute) and Delayed (Chronic) Health Hazards.

Chemical ingredients are listed on the TSCA inventory.

WARNING: This product contains chemicals known to the  
State of California to cause cancer.

**DISCLAIMER:**

The information contained herein is based on data available as of the  
date of preparation of this MSDS and which we believe to be reliable.  
However, no warranty is expressed or implied regarding the accuracy  
of the data. We shall not be responsible for the use of this infor-  
mation, or of any product, method, apparatus mentioned, and user must  
make his own investigation to determine the suitability of the infor-  
mation or products for his particular purpose, for the protection of  
the environment, and the health & safety of the users of this material.

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MSDS Name: PL-200(R) CONSTRUCTION Adhesive -VOC new <7%  
MSDS Number: 1259665  
Version Number 5  
Revision Date: DEC-03-2008  
Page Number: 7

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